

**Garant**

**Indexable insert for turning CC.T 120404, for medium machining, Grade: HB725-1**

**Order data**

Order number	260158 HB725-1
GTIN	4062406765941
Item class	21G

**Technical description**

Number of changes/inserts	2
Tool material	Carbide
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
ISO code indexable insert	CCMT 120404
Cutting depth $a_p$	0.2 - 4 mm
Main application	UNI
Finishing/roughing assignment	Finishing
Grade	HB725-1
Tolerance	M

Cutting speed $v_c$ main application	50 - 250 m/min
Feed $f$	0.05 - 0.5 mm/rev.
Chip breaker	UM1
Type of product	Indexable insert for turning